

### **Abstract of the Disclosure**

A device for chip removing machining includes first and second parts coupled together, wherein one of the parts includes a cutting edge. A coupling between the first and second parts includes two interacting surfaces and a clamp for forcing the surfaces together. The surfaces are profiled with male and female members, respectively, that are intercoupled to establish a form locking of the first and second parts against each other. The first and second parts are provided with central holes for receiving the clamp. The male and female members are configured to define only a single position of intercoupling.